

U-HAUL TECH CTR. CUSTOM HITCH PROGRAM

HITCH INSTALLATION INSTRUCTIONS

HITCH # 25918

VEHICLE: 2004 BMW Z-4	Pg. 1 of 2
CLASS 1 (MAX. GROSS 2,000 LBS. / MAX. TONGUE 200 LBS.)	11/17/2004
REQUIRES ?	Aprox. Weight: ? Install Time: ?

1. Remove the fasteners that secure the rear bumper cover.
2. Lower the exhaust .
3. Raise hitch brackets into position and install "U" bolts over rear bumper supports and through hitch bracket.
4. Raise hitch cross-bar into position and install 1/2" fasteners from bottom up (nut and washer on top).
5. Remove the 2 fasteners on vehicle rear cross-member slide hitch forward bracket between cross-member and forward arms reinstall fasteners. Align hitch with cross-bar and centered on vehicle.
6. Use hitch as a template drill 1/2" holes through bumper cover, remove hitch and enlarge holes to 1 1/4".
7. Hitch installation bolt cross-bar to hitch with 2 bolt, flat washer under head of bolt, 2 flat washer on each bolt as spacers through bumper cover, and nut and washer on top of cross bar.
8. Reinstall fasteners that attach bumper cover.
9. Torque all 12mm fasteners to 63-ft. Lbs. 1/2" fasteners to 75 ft-lbs

Give these instructions to your hitch customer.

HITCH MAINTENANCE

Inspect periodically to insure that fasteners remain tight, and that the hitch and vehicle structure is intact and free of rust/corrosion or evidence of structural failure. If you have questions or comments regarding this custom hitch, call the **U-Haul Technical Center at 1-800-223-6218**.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York and V.E.S.C. regulation V-5.

HARDWARE PACKAGE

Quantity	Description
4	1/2-13 X 1-3/4" hex bolts
2	1/2-13 X 2" hex bolts
16	1/2" flat washers
6	1/2"-13 lock nuts
2	3/8"-16 U-bolts inside length 2-1/2" inside width 1-1/2"
4	3/8" flat washers
4	3/8" lock nuts