

24466

MINI COOPER

7/20/2015

EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS J

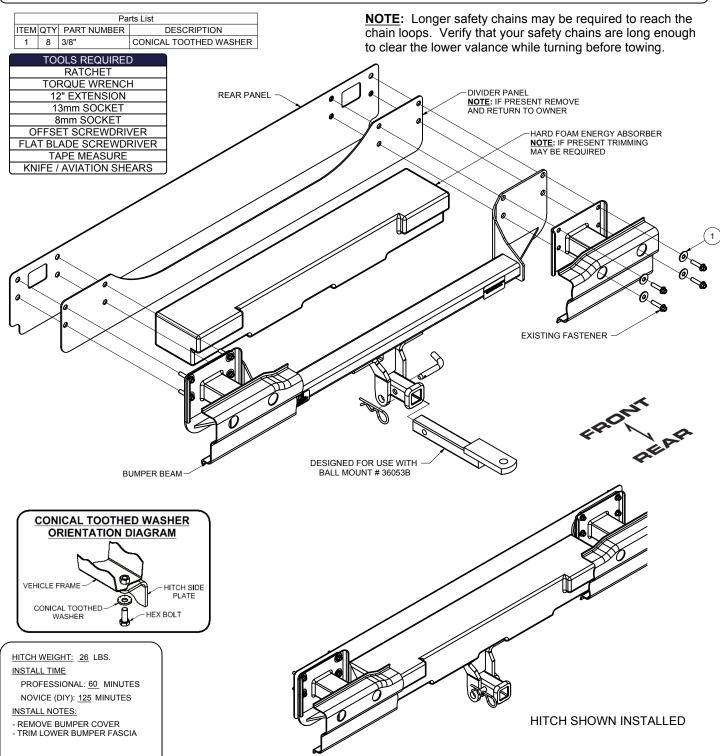
PAGE 1 0F 6

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY **
WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY *

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.



EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS

PAGE 2 of 6

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

INSTALLATION STEPS

Removing the Bumper Cover:

1. Remove (11) fasteners that secure the bumper cover.



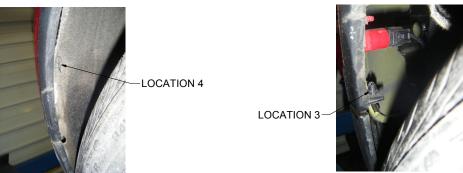
NOTE: Fastener locations as viewed from inside of the bumper cover.

 Using a phillips screwdriver remove (4) fasteners securing the mudflap, two each side. Using a flat blade screwdriver remove the (4) clips from the mudflap, two each side of vehicle. <u>NOTE</u>: If needed you may remove rear wheels to access fasteners.





3. Inside wheel well remove (2) hex head fastener from location 4, one each side. Pull back the wheel well liner to access the (2) push fasteners that hold the rear wheel arch to the rear bumper cover from location 3, one each side. Remove fasteners by pushing the inner piece down to expose the head. Use a screw driver to pry out of position.





EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS

PAGE 3 of 6

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

INSTALLATION STEPS

4. Pull fender flair away from bumper cover to access the (2) hidden fastener. Release side marker bulb from fender flair. Using an offset phillips screwdriver or wrench with a phillips drive bit remove fastener from location 5. Repeat for the otherside





5. Using a 10mm socket remove (2) fasteners from under bumper cover from location 1. Remove the final (2) fasteners from location 6, these are visible when you open the rear hatch.



LOCATION 6

LOCATION 1



6. If your vehicle is equipped with a rear light or rear sensors, disconnect the wiring harness from the back of the bumper cover and remove the light from the back side by depressing tabs on both sides of the light. Pull back and up on the center of the cover to release it from the mounting tab. Place bumper cover in a safe place to prevent damage.





EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS

PAGE 4 of 6

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

INSTALLATION STEPS

7. Using a flat blade screwdriver remove the wiring harness from the bumper beam or divider panel.



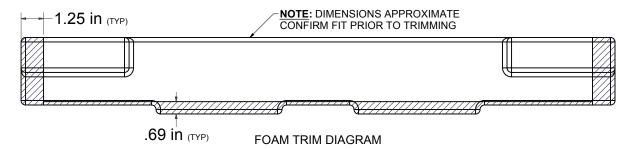


8. Remove the (8) M8 bolts and lower bumper beam assembly from vehicle. If present, remove divider panel from bumper beam and return to owner.





9. If present, remove hard foam energy absorber and trim to allow proper fit. (See trim diagram) **Note:** Some models may have soft foam and not require trimming.



EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS

PAGE 5 of 6

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

INSTALLATION STEPS

10. After trimming foam block insert into the bumper beam and confirm fit. Raise the hitch into position by aligning holes with weldnuts. **Note:** Heat shield may need to be formed around hitch. Spare tire may need to be loosened and plastic tire cradle adjusted to accommodate tow loops.





11. Sandwich the hitch between the bumper beam and the rear of the car. Secure hitch using (8) existing M8 bolts removed in Step 6 and 3/8" conical toothed washers. Torque all M8 hardware to 23 ft-lbs.





12. Your car is ready for re-assembly. Reconnect the wiring harness to the bumper beam by reinstalling the push fasteners removed in Step 7. In reconnecting the backup/center tail light, pass the wire over the top of the hitch and run the connector through the hole in the hitch as shown. **Note**: Keep wiring harness clear of the exhaust and heat shield.





PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.



EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS

PAGE 6 of 6

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

INSTALLATION STEPS

13. Align bumper cover and pull back on the fender flairs. Re-attach side marker bulbs to fender flairs. Reconnect rear sensors. Reinstall all (11) fasteners removed previously and snap fender flairs back into place.





14. With bumper back to installed position, mark out the bumper for trimming to access the receiver hitch as shown in the diagram below. NOTE: These dimensions are for referance only and should be verified on the vehicle. Drilling a small hole will help verify location.

