

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 525 LBS. TONGUE WEIGHT.

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

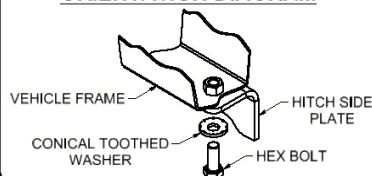
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

**** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY****

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	5	M12-1.25 x 35mm	HEX BOLT
2	5	1/2"	CONICAL TOOTHED WASHER

CONICAL TOOTHED WASHER ORIENTATION DIAGRAM

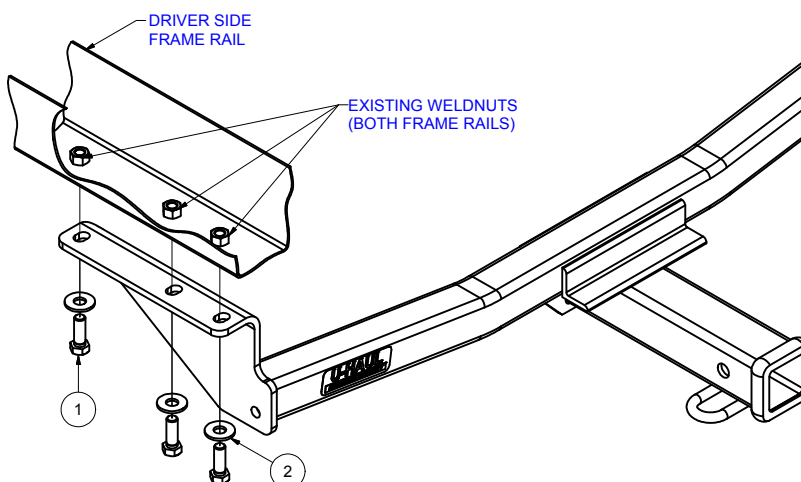
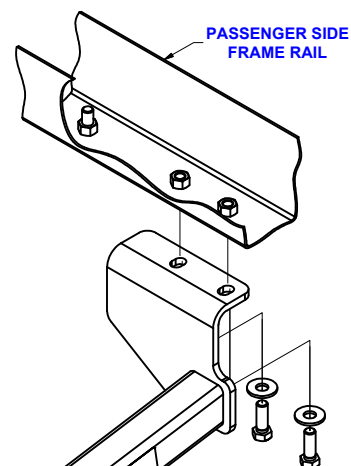
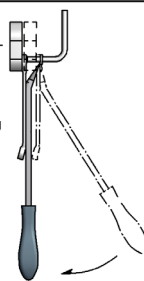


RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



TOOLS REQUIRED

3/8" DRIVE RATCHET
3/8" DRIVE 8" EXTENSION
3/8" DRIVE TORQUE WRENCH
8mm - 3/8" DRIVE SOCKET
18mm - 3/8" DRIVE SOCKET
19mm - 3/8" DRIVE SOCKET
FLAT & PHILLIPS SCREWDRIVER
WIRE PIPE BRUSH
SAFETY GLASSES

HITCH WEIGHT: 31 LBS.

INSTALL TIME

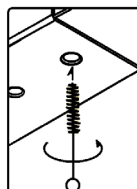
PROFESSIONAL: 45 MINUTES

NOVICE (DIY): 90 MINUTES

INSTALL NOTES:

- REMOVE TIE DOWN
- LOWER EXHAUST
- NO DRILLING
- REMOVE PANELS IF PRESENT

WELDNUT CLEANING



To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

FRONT
↑
REAR

INSTALLATION STEPS

- 1) Remove lower underbody panels, if present, using a small screwdriver and phillips head screwdriver and return to vehicle owner.
- 2) Remove tow hook / bracket from the passenger side frame rail (4-5 bolts) and return to vehicle owner.
- 3) Lower exhaust for ease of installation.
- 4) Raise hitch into position and secure with hex bolts and conical washers as shown in the diagram above.
- 5) Torque all 12mm fasteners to 86 LB-FT.
- 6) Reinstall exhaust, if removed in step 3.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.