

## **INSTALLATION STEPS**

- 1) To remove the rear bumper, remove 3 torx screws from inside each wheel well. Remove both tail lights by using a socket through the port on the inside of trunk. Rotate light out of place <u>carefully</u>, so the tabs on the back side stay intact (rotate then pull straight out from the side to remove lens). Remove 2 torx screws from beneath each tail light (one short black, one long silver). Remove the 2 torx screws from the underside of the bumper. Remove (2) 10mm hex nut from the inside of the trunk using a deep socket, be sure to us a magnetic arm to catch the nuts ( remove the (2) round covers on the trim, then use a socket and extension to loosen bolts, then remove from rod with magnetic arm). Dettach the bumper cover from the side of the car, then pull straight backwards to remove.
- 2) Loosen bumper beam to place hitch into position above bumper beam support rails, and back against the trunk pan. Using the hitch as a template, mark and drill holes into bumper beam support rails (through top side only) and holes into trunk pan.
- 3) Remove bumper beam from vehicle, (6) hex bolts. lower exhaust (2 hangers), lower heat shield for access to trunk pan mounting holes.
- 4) Install hitch onto bumper beam support rails by inserting hex bolts through hitch into frame rail. Hold the supplied nut plates inside frame and tighten using 3/4" rachet on hex bolt head. Tighten securely. (both sides)
- 5) Re-install bumper beam onto vehicle. Install carriage bolts from the underside of the spare tire well outward. Install remaining hex head flange nuts with conical tooth washers.
- 6) Torque all 1/2" fasteners to 75 lb-ft and all 3/8" fasteners to 30 lb-ft.
- 7) Trim bumper fascia as required for proper fit (see diagram above).
- Re-install heat shield, exhaust, bumper fascia(in reverse order of removal), and tail lights(be sure lights work correctly after re-assembled.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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