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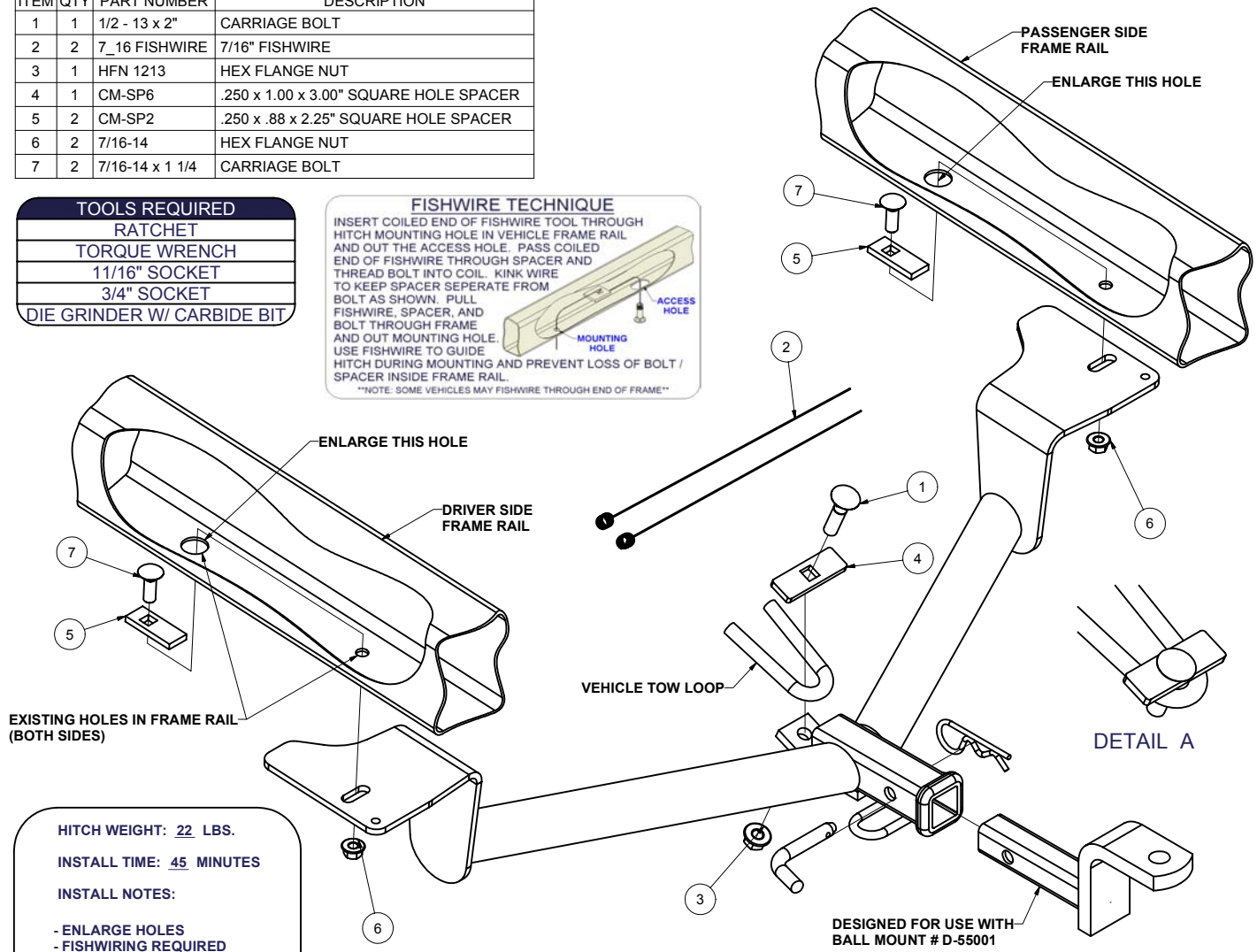
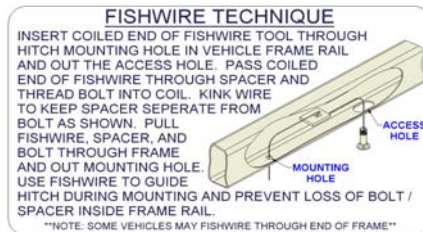
SUZUKI SX4 SPORT

5/30/08

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.
*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1/2 - 13 x 2"	CARRIAGE BOLT
2	2	7_16 FISHWIRE	7/16" FISHWIRE
3	1	HFN 1213	HEX FLANGE NUT
4	1	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
5	2	CM-SP2	.250 x .88 x 2.25" SQUARE HOLE SPACER
6	2	7/16-14	HEX FLANGE NUT
7	2	7/16-14 x 1 1/4	CARRIAGE BOLT

TOOLS REQUIRED	
	RATCHET
	TORQUE WRENCH
	11/16" SOCKET
	3/4" SOCKET
	DIE GRINDER W/ CARBIDE BIT



HITCH WEIGHT: 22 LBS.

INSTALL TIME: 45 MINUTES

INSTALL NOTES:

- ENLARGE HOLES
- FISHWIRING REQUIRED

INSTALLATION STEPS

- 1) Using the die grinder and carbide bit, enlarge the middle hole in both frame rails to allow for the CM-SP2 spacer and 7/16" carriage bolt to pass through.
- 2) Fishwire the 7/16" carriage bolts and CM-SP2 spacers into position as shown in the diagrams above. Leave the fishwires attached to the bolts.
- 3) Position the 1/2" carriage bolt and CM-SP6 spacer in tow loop as shown in DETAIL A.
- 4) Thread the fishwires through the holes in the hitch and raise hitch into position above the exhaust tail pipe. Loosely install the 1/2" hex flange nut at tow loop mount.
- 5) Remove the fishwires and install remaining flange nuts.
- 6) Torque all 7/16" fasteners to 50 lb-ft, and all 1/2" fasteners to 75 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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