

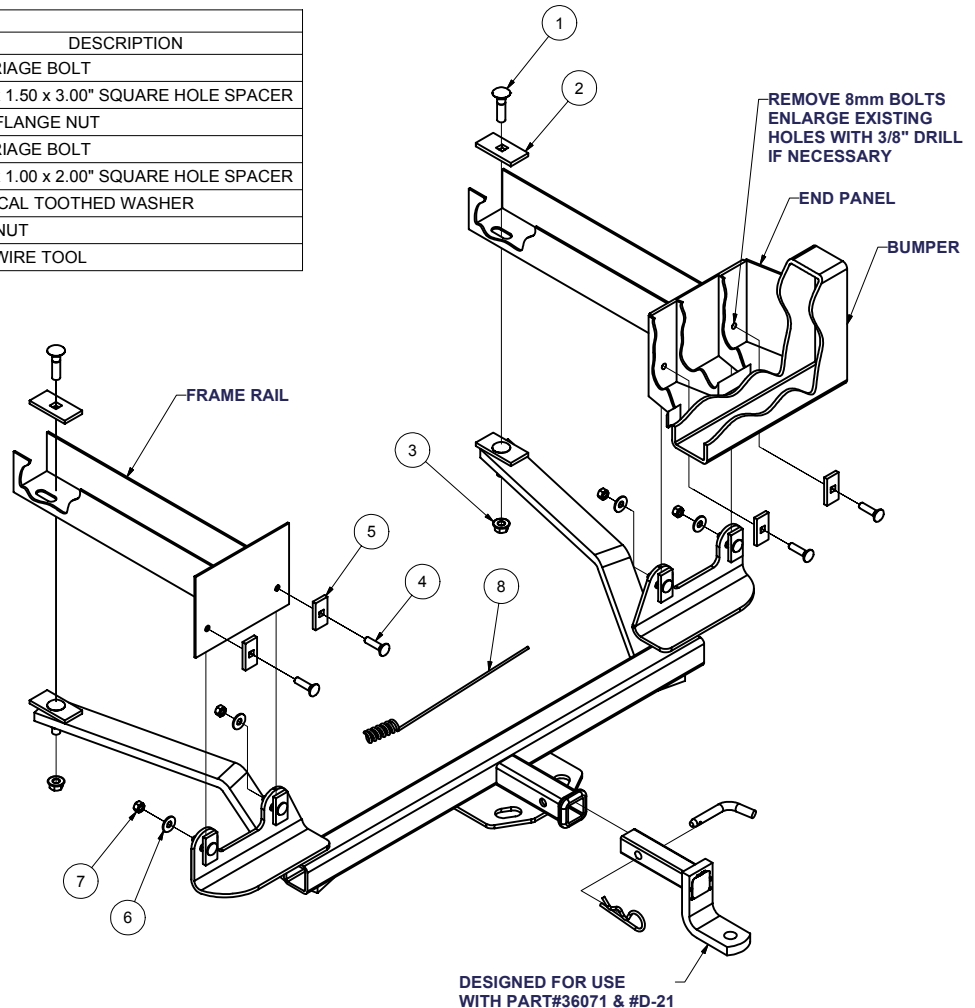
12272 / 36999

## CHEVROLET MALIBU - SEDAN ONLY

7/6/07

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.  
**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\***

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	1/2 - 13 x 2"	CARRIAGE BOLT
2	2	CM-SP4	.250 x 1.50 x 3.00" SQUARE HOLE SPACER
3	2	HFN 1213	HEX FLANGE NUT
4	4	3/8-16 x 1 1/2	CARRIAGE BOLT
5	4	CM-SP18	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
6	4	3/8"	CONICAL TOOTHED WASHER
7	4	3/8 - 16	HEX NUT
8	1	1/2"	FISHWIRE TOOL



HITCH WEIGHT: 48 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

- Hole enlargement required
- Fishwire fasteners into place

**INSTALLATION STEPS**

- 1) Lower muffler by removing the two (2) exhaust hangers.
- 2) Remove the bottom four (4) 8mm bumper bolts from the end panel. Do **NOT** loosen or remove the top bumper bolts.
- 3) Remove existing weldnut from end panel on the inboard side of frame rail.
- 4) If necessary, enlarge existing holes in end panel using a 3/8" drill.
- 5) Raise hitch into position, aligning slots in hitch with holes in vehicle end panel.
- 6) Loosely install the 3/8" carriage bolts, small spacer blocks, conical toothed washers, and hex nuts as shown.
- 7) Fishwire 1/2" carriage bolts and large spacer blocks through large slot in bottom of frame rail as shown.  
Note: Keep bolt and block separate while inserting fasteners through slot.
- 8) Pull fasteners through, orient spacer block as shown. Loosely install conical toothed washers and hex nuts onto carriage bolts.
- 9) Tighten fasteners to specified torque ratings below.
- 10) Reinstall exhaust hangers removed in step 1.
- 11) Tighten all 3/8" GR 5 fasteners to 31 lb-ft.
- 12) Tighten all 1/2" GR 5 fasteners to 75 lb-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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