

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,500 LBS. TRAILER WEIGHT & 250 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*

HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	3_8 - 16 x 5 1_2 HEX	HEX BOLT
2	8	3/8"	CONICAL TOOTHED WASHER

### RUBBER ISOLATOR REMOVAL DIAGRAM

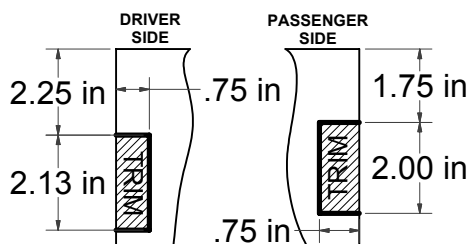
This technique can be used if and Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

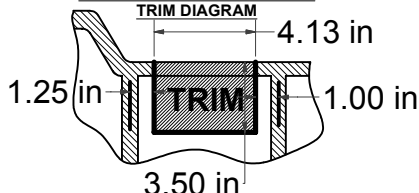
Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



### MAIN BODY CLEARANCE TRIM DIAGRAM



### RECEIVER TUBE CLEARANCE TRIM DIAGRAM



SANDWICH BUMPER BRACKET  
BETWEEN BOLTS

BUMPER BRACKET / FRAME RAIL

BUMPER BEAM

EXISTING HOLES  
IN BUMPER BEAM

DESIGNED FOR USE WITH  
BALL MOUNT # 3592B

FRONT  
↑  
REAR

HITCH WEIGHT: .31 LBS.

### INSTALL TIME

PROFESSIONAL: 60 MINUTES

NOVICE (DIY): 120 MINUTES

### INSTALL NOTES:

- REMOVE TRUNK SHROUD
- LOWER EXHAUST
- TRUNK SHIELD TRIMMING REQUIRED

## INSTALLATION STEPS

1. Remove (4) 6mm x 1.0 and (7) plastic nuts that hold on the plastic trunk shield.
2. Lower exhaust on both sides by removing the (4) rearmost exhaust hangers.
3. Remove (2) carriage bolts from bumper beam, both sides.
4. Place backing plates above bumper beam as shown.
5. Raise hitch into position, and loosely install supplied hex bolts and conical toothed washers as shown.
6. Torque all 3/8" fasteners to 30 lb-ft.
7. Reinstall exhaust hangers.
8. When reinstalling plastic shield, trimming is required as shown in above diagrams. If customer chooses to omit the shield, return to customer.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**