

May 2003

INSTALLATION INSTRUCTIONS

MODEL NO.

81690

78167

APPLICATION:

1998-01 Chevrolet Blazer

1998-01 GMC Jimmy

WARNING: Although this hitch is designed to safely tow its rated load, we recommend that you consult your vehicle owners manual for possible manufactures recommendations or limitations. Always follow the manufactures installation instructions and always install on the specified vehicle. Before installing hitch, check that the attachment points are in good condition.

Failure to follow these guide lines will void warranty. Any modifications to this hitch will void warranty.

WEIGHT CARRYING HITCH CAPACITY

4000 LBS. MAXIMUM TRAILER WEIGHT

400 LBS. MAXIMUM TONGUE WEIGHT

WEIGHT DISTRIBUTING HITCH CAPACITY

6000 LBS. MAXIMUM TRAILER WEIGHT

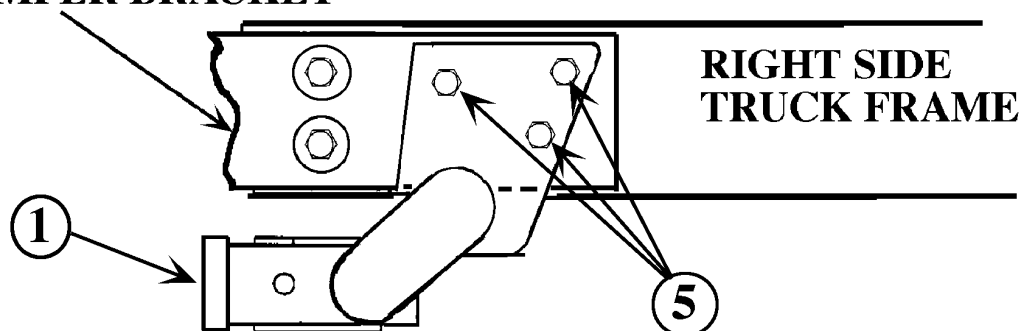
600 LBS. MAXIMUM TONGUE WEIGHT

Trailer brakes are recommended for towing loads in excess of 1500 lbs.

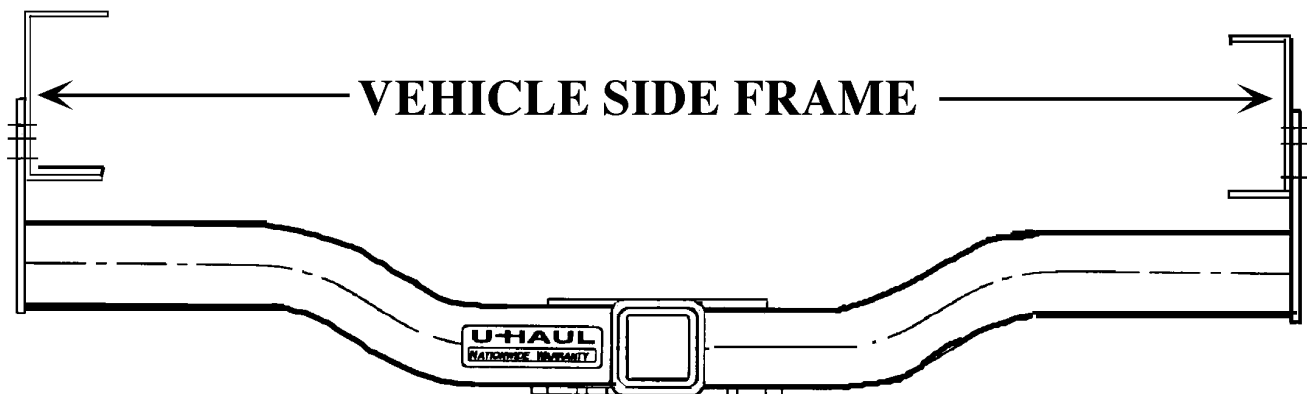
PARTS INCLUDE:

- | | | | |
|---------------------------|-----|---|-----|
| 1. Receiver Assembly | (1) | 4. 1828-03 1/2-13 Serrated Flange Locknut | (6) |
| 2. 1142-03 1/2 Lockwasher | (4) | 5. 1836-03 1/2-13 x 1-1/2 Hex Bolt GR 5 | (6) |
| 3. 3976-07 Plate | (2) | | |

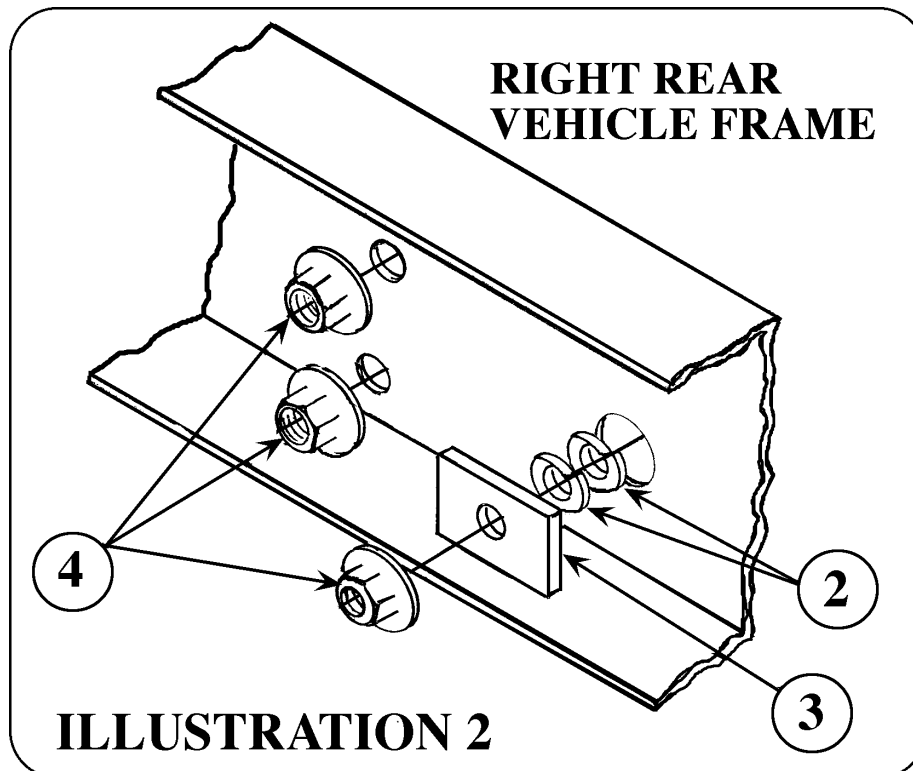
BUMPER BRACKET



VEHICLE SIDE FRAME



1. There are four bolts which attach the bumper brackets to the vehicle side frame. Locate the two bumper bracket attachment bolts on the forward ends of each bumper bracket. Remove these two bolts from each bumper bracket. The rear most bumper bracket bolts will hold the bumper in place.
2. Position the receiver assembly under vehicle so that the frame brackets at the end of the cross tube are resting against the outer surface of the vehicle bumper brackets in line with the three existing open holes.
3. Attach receiver assembly to vehicle frame at the forward two holes on each side. Do not tighten bolts at this time.
4. Insert the rearmost attachment bolt through the open hole in each hitch frame bracket. The bolt will exit through the large hole in the vehicle frame. Place two 1/2" lockwashers on the bolt and position it in the large hole. They will be acting as a bushing. Place a plate #3 on bolt and secure parts to the frame with a 1/2" serrated flange nut #4. See illustration 2.
5. Tighten all 1/2" bolts to 75 ft. lbs. torque. Failure to tighten bolts as described may result in fastener loss or failure.
6. Use only a 5/8" diameter hitch pin with locking device to secure a ball mount in this receiver.



For information regarding this product, or our warranty, contact your dealer or write to "CUSTOMER SERVICE MANAGER" P.O. Box 850, Lodi, CA 95241

NOTE: Some states require a clear view of license plate. Remove ball when not in use if it restricts view.

NOTE: This product complies with regulation V-5, C.S.A. standard D-264 and safety requirements for connecting devices and towing systems of the State of New York.

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