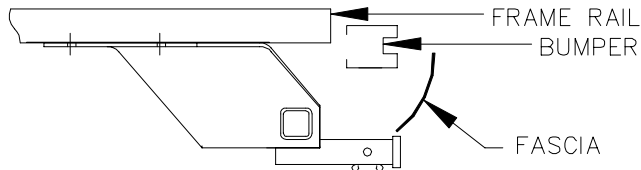


INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED:

DRILL BITS: 1/2"

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 7/8", 3/4"



HITCH SHOWN IN PROPER POSITION

1/2-13 X 1-1/4 GR5 CARRIAGE BOLT
 1/4 X 1-1/2 X 2 BLOCK (1540)
 CONICAL TOOTHED WASHER
 NUT

TAPE 1/2" FLAT WASHERS
 TO HITCH AS NECESSARY
 TO ELIMINATE GAP WITH FRAME

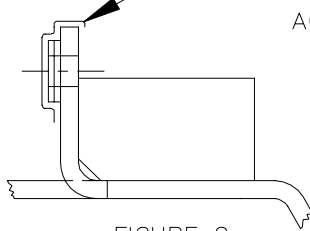


FIGURE 2

ACCESS HOLE

ALIGN HOLES WITH
HOLES IN FRAME

DRILL HOLES

FRAME RAIL

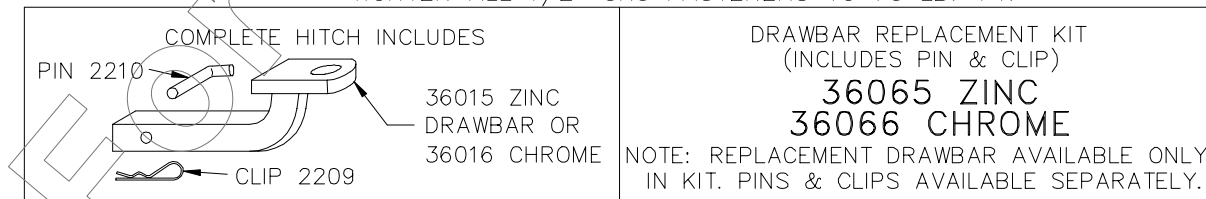
1/2-13 X 1-1/4 GR5
 LOCK WASHER
 HANDLE NUT ASS'Y (1332)

1/2 FLAT WASHERS
 AS REQUIRED FOR
 SPACING

FIGURE 1

1. DETACH (5) RUBBER EXHAUST HANGERS AND LOWER REARWARD PORTION OF EXHAUST SYSTEM.
2. INSERT CARRIAGE BOLTS AND BLOCKS IN FRAME RAILS THRU ACCESS HOLE SHOWN.
3. RAISE HITCH INTO POSITION AND CHECK SIDE TO SIDE CLEARANCE WITH FRAME. TAPE 1/2" WASHERS TO HITCH AS NECESSARY TO ELIMINATE GAP. (FIGURE 2)
4. RAISE HITCH INTO POSITION AND ATTACH WITH CARRIAGE BOLTS AS SHOWN IN FIGURE 1. (USING HITCH MOUNTING HOLES WHICH ALIGN WITH EXISTING HOLES IN VEHICLE FRAME.)
5. USING HITCH AS A TEMPLATE, DRILL TWO HOLES IN SIDES OF FRAME RAILS.
6. INSERT HEX BOLT AND LOCK WASHER THROUGH SIDE OF FRAME RAIL AND SECURE WITH HANDLE NUT INSERTED THROUGH END OF FRAME RAIL.
7. REINSTALL EXHAUST SYSTEM.

TIGHTEN ALL 1/2" GR5 FASTENERS TO 75 LB.-FT.



COMPLETE HITCH INCLUDES

PIN 2210

CLIP 2209

36015 ZINC
 DRAWBAR OR
 36016 CHROME

DRAWBAR REPLACEMENT KIT
(INCLUDES PIN & CLIP)

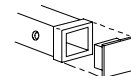
36065 ZINC
 36066 CHROME

NOTE: REPLACEMENT DRAWBAR AVAILABLE ONLY
IN KIT. PINS & CLIPS AVAILABLE SEPARATELY.

USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.

REMOVE DRAWBAR WHEN NOT TOWING

TO PROTECT DRAWBAR OPENING IN HITCH WHEN NOT TOWING,
 INSERT COVER #2211 (PURCHASED SEPARATELY).



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING
 SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)

40

FASTENER KIT NO.

1130-983

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

DRAW-TITE®
 Canton, Michigan