

CATALOG NUMBER.....217382
 APPLICATIONToyota Celica Notchback,
 Toyota Cressida,
 Toyota Supra,
 Toyota Camry Sedan & Wagon incl.
 Altrac,
 HITCH CAPACITY2000 pounds gross trailer weight 200 pounds maximum tongue load
 OR the maximum load specified by the vehicle manufacturer:
 WHICHEVER IS LESS.

PLEASE NOTE: This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York and regulation V.E.S.C. V-5.

- HITCH INSTALLATION REQUIRES REAR BUMPER REMOVAL ON CRESSIDA. Other models do not require bumper removal although removal may make installation easier.
 - In cases where bumper is removed; it is removed, hitch is installed including final tightening, the bumper is then replaced.
 - Because of the variety of bumper details only general guidelines for removal can be given. Bumpers are attached at car chassis with 4 to 6 bolts accessible under plastic caps in trunk area. There also may be bolts attaching bumper at side of vehicle (quarter panel).
- Position hitch on bumper so front bracket holes align with threaded holes in front face of bumper. See diagram. At bottom of bumper mark metal retainer strip and plastic fascia around hitch bottom bracket. This area (approximately 1 1/2 x 8") must be clear for bracket to fit directly against metal bumper. Retainer is generally removed from bumper for cutting and plastic trimmed with a sharp knife. Use a 10mm wrench to remove retainer.
 - 2A. Note holes in bottom of metal bumper that match holes in hitch bottom bracket. For those bumpers with existing 12mm threaded holes at bottom (welded nuts inside bumper); hitch can be bolted directly in place using 12mm screws and washers called out at (2A). Complete installation by placing fasteners as called out at (1). IF CAR DOES NOT HAVE 12mm (approx. 1/2" dia.) THREADED HOLES AT BOTTOM SURFACE GO TO 2B.
 - 2B. Some bumpers will have smaller threaded holes (weld nuts) for retainer or no holes at all matching holes in hitch bottom bracket. Remove the two small weld nuts (if any) with a drift pin or the retainer screw inserted. Use hitch as a template/drill jig to make matching 1/2" diameter holes in metal bumper. Fasten hitch at these holes as called out in diagram at (2B). 12mm handle nuts and flat washers must be placed as shown in diagram INSIDE bumper using access holes in front face of bumper. Complete installation by placing fasteners as called out at (1). Make certain washers are placed as indicated in diagram.
 - Final tighten all fasteners as specified on reverse of these instructions. Reinstall balance of retainer strips. Reinstall bumper if necessary. Recheck all fasteners occasionally for tightness.

FASTENERS:

- (1) (2) 12 x 1.25 x 30mm screw
 (2) 1/2" lock washer

- (2A) (2) 12 x 1.25 x 40mm screw
 (2) 1/2" lock washer
 (2) 7/16" flat washer

- (2B) (2) 12 x 1.25 x 40mm screw
 (2) 1/2" lock washer
 (2) 7/16" flat washer
 (2) 12mm handle nut

Diagram 2A

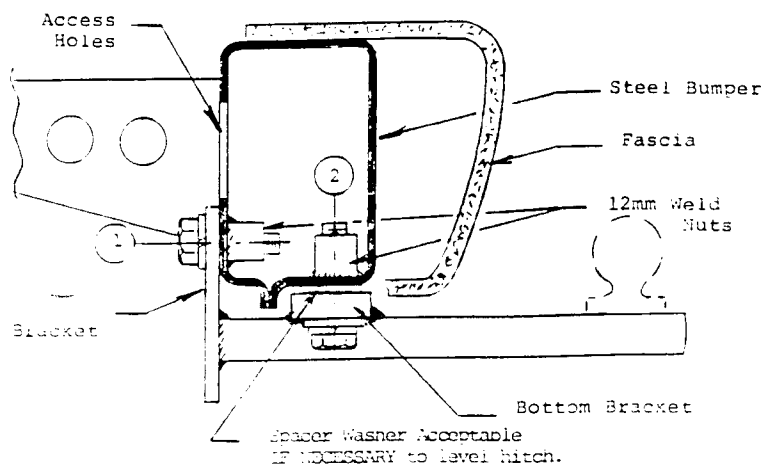


Diagram 2B

