

CATALOG NUMBER 217392

APPLICATION Toyota Corolla Sedan & Wagon
w/rubber covered bumper,
Toyota Corona, All rubber covered
bumper,
Toyota Starlet,
Toyota Tercel, 2 & 4 W.D. Wagon
and Passenger,

HITCH CAPACITY 1000 pounds gross trailer weight 100 pounds maximum tongue load
OR the maximum load specified by the vehicle manufacturer;
WHICHEVER IS LESS.

PLEASE NOTE: This product complies with safety specifications and requirements for connecting
devices and towing systems of the state of New York and regulation V.E.S.C. V-5.

1. Remove the rear bumper by removing 4 to 6 screws located under rubber covers inside the trunk/hatch area or under the car near bumper ends. Also check for small screws located at ends of bumper in fender and remove.
2. Locate and mark car's centerline on metal U-channel that retains fascia at bottom of bumper. An 8" section (4" either side of center) of channel must be cut away. Also cut away an 8" length of rubber fascia so hitch cross piece will mate directly with steel bumper. See diagram. Replace remaining parts of U-channel.
3. Place hitch as shown properly centered on steel bumper. Using hitch cross piece as a template drill holes (2) in bumper 1/2" diameter. If enlarging holes it may help to remove captive nuts inside with a hammer and drift pin or screw.
4. Place elbow screws and flat washers (2) in place using access hole in front face of bumper beam. Use fishwire method shown on reverse of these instructions if necessary. Extra access holes may need to be made some bumpers. Carefully position hitch over these screws and fasten using fasteners (2).
5. Drill bumper using best holes in hitch plate for one 1/2" screw (existing hole may match some models). Ignore extra hole in plate. Fasten using fasteners (1) with handle nut used inside the bumper. Handle should fit through adjacent hole and be flattened against bumper after final tightening. Use flat washers to shim between plate and bumper (1/2" bolt size washer) if necessary for good fit-up.
6. Final tighten all fasteners as specified on reverse of these instructions. Replace rear bumper. Recheck all fasteners occasionally for tightness.

FASTENERS:

- (1) (1) 1/2 x 1 3/4" screw
(1) 1/2" lock washer
(1) 1/2" handle nut
- (2) (2) 7/16 x 1 1/2" elbow screw
(4) 7/16" flat washer
(2) 7/16" lock nut

